



**M.L. CAMPBELL**

WOOD FINISHING SYSTEMS

# STEALTH<sup>®</sup>

POST-CAT PIGMENTED  
CONVERSION VARNISH



Available in VOC compliant formulas

# STEALTH®

**pigmented**  
WOOD FINISHING SYSTEMS

**Stealth Post-Cat Pigmented Conversion Varnish.** M.L. Campbell Stealth is a unique, non-yellowing, high solids, high performance coating system. This world-class finish is a low odor, easy to apply formulation that has an extremely fast "dry to sand" time and provides excellent hiding, giving you the convenience of applying fewer coats in less time. Stealth is ideal for use on furniture, kitchen and bathroom cabinets and display fixtures and gives you the premium, durable performance that you have come to know and expect from M.L. Campbell products.

**STEALTH OFFERS UNIQUE ADVANTAGES:**

- The best of North American and European formulating technology
- Non-yellowing in sunlight and in the absence of sunlight
- Also available in lower VOC compliant formulas
- Low HAPs solvent and ultra-low formaldehyde
- Hides well
- Fast dry – dries much faster than most conventional catalyzed varnish products
- Can be force dried up to 110°F to accelerate the drying cycle
- Exceptional durability and resistance to water, household chemicals and wear by usage
- Available in Dull, Satin, Semi-Gloss and Gloss
- Available in over 1,000 colors
- Easily applied with conventional spray, airless spray, air assisted spray or HVLP equipment
- Excellent scratch and mar resistance
- High solids formula



**STEALTH TEST AND PERFORMANCE CHARACTERISTICS:**

Stealth has undergone rigorous quality testing to verify performance and application characteristics. The M.L. Campbell laboratory has formulated Stealth to meet or exceed the required performance level established by KCMA for finishes. Stealth has been tested utilizing the following ASTM and KCMA test methods: 5=Excellent, 4=Very Good, 3=Good, 2=Fair, 1=Poor.

**Print Resistance**

Purpose: Test the ability of the finish to be print-resistant. No print after 24-hour dry time. Stealth has an Excellent rating of 5.

**Hot and Cold Check Resistance**

Purpose: Test the ability of the finish to withstand hot and cold cycles for prolonged periods. Passes 20 Cycles. Stealth has an Excellent rating of 5.

**Cross Hatch**

Purpose: Test the ability of the finish to adhere to various substrates and/or finishes. Stealth has an Excellent rating of 5.

**Blocking**

Purpose: Test the ability of the finish to withstand any finish defects from stacking or packing. No blocking after 4-hour drying time. Stealth has an Excellent rating of 5.

**Wet Heat Resistance**

Purpose: Test the ability of the finish to withstand high heat for long periods. Stealth has an Excellent rating of 5.

**Edge Soak**

Purpose: Test a coating's ability to perform in relation to a coated cabinet door's resistance to detergent and water. Stealth has an Excellent rating of 5.

**Chemical Resistance Evaluation**

Purpose: Test the ability of the finish to withstand substances typically found in kitchens and bathrooms. Exceeds AWI specifications for System 5 conversion varnish chemical resistance. Contact and dry time of each chemical is in accordance to AWI and KCMA test procedures.

Vinegar .....	Excellent rating of 5
Lemon Juice .....	Excellent rating of 5
Orange Juice.....	Excellent rating of 5
Grape Juice .....	Excellent rating of 5
Ketchup.....	Excellent rating of 5
Coffee.....	Excellent rating of 5
Olive Oil .....	Excellent rating of 5
Boiling Water.....	Excellent rating of 5
Cold Water .....	Excellent rating of 5
Nail Polish Remover.....	Very Good rating of 4
Household Ammonia.....	Excellent rating of 5
VM&P Naphtha .....	Excellent rating of 5
Isopropyl Alcohol.....	Excellent rating of 5
Wine.....	Excellent rating of 5
Windex .....	Excellent rating of 5
409 Cleaner .....	Excellent rating of 5
Lysol.....	Excellent rating of 5
33% Sulfuric Acid .....	Very Good rating of 4
77% Sulfuric Acid .....	Fair rating of 2
28% Ammonium Hydroxide.....	Excellent rating of 5
Gasoline .....	Excellent rating of 5
Murphy's Oil Soap.....	Excellent rating of 5
Vodka 100 Proof .....	Excellent rating of 5
1% Detergent .....	Excellent rating of 5
10% TSP.....	Excellent rating of 5
Ethanol/Water .....	Excellent rating of 5
Mustard .....	Very Good rating of 4
Acetone .....	Excellent rating of 5



Distributed by:



[www.mlcampbell.com](http://www.mlcampbell.com)

For additional information, contact M.L. Campbell, 224 Catherine Street, Ft. Erie, ON L2A 5M9, 1-800-364-1359

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