

solvent borne

ENVIROVAR

EnviroVar[™] Formaldehyde Free Conversion Varnish Clear was developed using M.L. Campbell's breakthrough solvent borne Clean Cure[™] Technology. This exceptional technology platform provides an acid cure, formaldehyde free, amino-alkyd, post-catalyzed conversion varnish that is both low odor and HAPs free, creating a safer work environment. This self-sealing system applies and sands easily, curing quickly to produce outstanding durability, depth, clarity, aesthetics and has a smooth touch feel. EnviroVar[™] was specifically formulated to eliminate formaldehyde off gassing concerns from acid cure coatings on commercial and residential projects, improving indoor air quality. EnviroVar[™] is ideal for wood kitchen cabinets, commercial millwork, furniture and commercial displays.

ENVIROVAR™ OFFERS UNIQUE ADVANTAGES:

- Formaldehyde free solvent borne
- Durable conversion varnish
- GREENGUARD® Certified
- · Low odor
- Excellent film build
- · Mar and scratch resistant
- · Quick dry to sand and recoat times
- Excellent adhesion on both closed and open grain surfaces
- · Increased production from fast pack and stack times
- · Ready to spray and easy to apply with any equipment

ENVIROVAR™ TEST AND PERFORMANCE CHARACTERISTICS:

EnviroVar[™] has undergone rigorous quality testing to verify performance and application characteristics. The M.L. Campbell laboratory has formulated EnviroVar[™] to meet or exceed the required performance level established by KCMA for finishes. EnviroVar[™] has been tested utilizing the following AWI, ASTM and KCMA test methods: 5 = Excellent, 4 = Very Good, 3 = Good, 2 = Fair, 1 = Poor.

Print Resistance

Purpose: Test the ability of the finish to be print-resistant. No print after 24-hour dry time. EnviroVar $^{\text{TM}}$ has an Excellent rating of 5.

Hot and Cold Check Resistance

Purpose: Test the ability of the finish to withstand hot and cold cycles for prolonged periods. Passes 20 cycles. EnviroVar™ has an Excellent rating of 5.

Cross Hatch

Purpose: Test the ability of the finish to adhere to various substrates and/or finishes. EnviroVarTM has an Excellent rating of 5.

Blocking

Purpose: Test the ability of the finish to withstand any finish defects from stacking or packing after 4-hour drying time. EnviroVar™ has a Very Good rating of 4.

Wet Heat Resistance

Purpose: Test the ability of the finish to withstand high heat for long periods. EnviroVar[™] has a Very Good rating of 4.

Edge Soak

Purpose: Test a coating's ability to perform in relation to a coated cabinet door's resistance to detergent and water. EnviroVar™ has an Excellent rating of 5.





Chemical Resistance Evaluation

Purpose: Test the ability of the finish to withstand substances typically found in kitchens and bathrooms. Exceeds AWI specifications for System 5 conversion varnish chemical resistance. Contact and dry time of each chemical is in accordance to AWI and KCMA test procedures.

Vinegar	Excellent rating of 5
Lemon Juice	Excellent rating of 5
Orange Juice	Excellent rating of 5
Grape Juice	Excellent rating of 5
Ketchup	Excellent rating of 5
Coffee	Excellent rating of 5
Olive Oil	Excellent rating of 5
Boiling Water	Excellent rating of 5
Cold Water	Excellent rating of 5
Household Ammonia	Very Good rating of 4
VM&P Naphtha, 24 hrs	Excellent rating of 5
Isopropyl Alcohol	Excellent rating of 5
Wine	Excellent rating of 5
Windex	Excellent rating of 5
409 Cleaner	Excellent rating of 5
Lysol	Excellent rating of 5
33% Sulfuric Acid	Excellent rating of 5
77% Sulfuric Acid	Excellent rating of 5
28% Ammonium Hydroxide	Very Good rating of 4
Gasoline	Excellent rating of 5
Murphy's Oil Soap	Excellent rating of 5
Vodka 100 Proof	Excellent rating of 5
1% Detergent	Excellent rating of 5
10% TSP	Excellent rating of 5
Ethanol/Water	Very Good rating of 4
Mustard	Very Good rating of 4
Acetone	Very Good rating of 4

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